



**PROFESSIONAL  
LASER**  
EQUIPMENT MANUFACTURER

[www.suthong.co.th](http://www.suthong.co.th)





## ABOUT BAISON

Founded in 2004, Foshan Huibaisheng Laser Technology Co., Ltd. (BAISON Laser) is a high-tech enterprise specializing in the R&D, production and sales of high-power laser cutting, welding and cleaning equipment.

10<sup>+</sup>

Workshops

150<sup>+</sup>

After Sale Engineers

2004

Establishment

100000 m<sup>2</sup>

Industrial Park

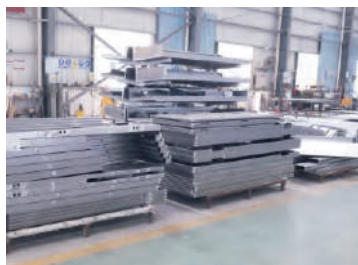
65<sup>+</sup>

R&D Members



One-stop production line,  
control every process.

- 2500+ Sets Annual Production Capacity
- More than 19 Years of Laser Equipment Production Experience







## COMPANY ▼



FOSHAN HEADQUARTER



BRANCH GUANGZHOU



BRANCH JINAN



BRANCH CHANGZHOU



BRANCH ITALY

Five Intelligent Manufacturing Bases: Foshan Headquarter/Guangzhou/Jinan/Changzhou/Italy

# PLATE LASER CUTTING MACHINE

## KE SERIES



### ECONOMIC ALL LASER CUTTING MACHINE

Machine Model	F3015KE / F4015KE / F4020KE / F6015KE / F6025KE
Laser Power	1500W - 6000W
Working Area	3000×1500 / 4000×1500 / 4000×2000 / 6000×1500 / 6000×2000mm
Repeat Positioning Accuracy	±0.03mm
Maximum Cutting Speed	120m / min

## E SERIES



### SINGLE PLATFORM LASER CUTTING MACHINE

Machine Model	F3015E / F4020E / F6025E / F8025E / F12025E
Laser Power	1500W - 12000W
Working Area	3000×1500 / 4000×2000 / 6000×2500 / 8000×2500 / 12000×2500
Repeat Positioning Accuracy	±0.03mm
Maximum Cutting Speed	150m / min

## HE SERIES



### DUAL PLATFORMS LASER CUTTING MACHINE

Machine Model	F3015HE / F4020HE / F6020E / F6025E
Laser Power	1500W - 6000W
Working Area	3000×1500 / 4000×2000 / 6000×2000 / 6000×2500mm
Repeat Positioning Accuracy	±0.03mm
Maximum Cutting Speed	130m / min

## F3015HDE3



### FULL ENCLOSED LASER CUTTING MACHINE

Machine Model	F3015HDE3
Laser Power	1500W - 6000W
Working Area	3000×1500mm
Repeat Positioning Accuracy	±0.03mm
Maximum Cutting Speed	150m / min

## HDE SERIES



### FULL ENCLOSED LASER CUTTING MACHINE

Machine Model	F3015HDE / F4020HDE
Laser Power	1500W - 6000W
Working Area	3000×1500 / 4000×2000mm
Repeat Positioning Accuracy	±0.03mm
Maximum Cutting Speed	140m / min

## GS- T SERIES



### HIGH POWER LASER CUTTING MACHINE

Machine Model	GS3015T / GS4020T / GS6020T / GS6025T / GS8025T
Laser Power	3000W - 20000W
Working Area	3000×1500 / 4000×2000 / 6000×2000 / 6000×2500 / 8000×2500mm
Repeat Positioning Accuracy	±0.03mm
Maximum Cutting Speed	120m / min

## T SERIES



### ULTRA HIGH POWER LASER CUTTING MACHINE

Machine Model	F3015E / F4020E / F6025E / F8025E / F12025E
Laser Power	12000W - 30000W
Working Area	3000×1500 / 4000×2000 / 6300×2500 / 8000×2500 / 12000×2500mm
Repeat Positioning Accuracy	±0.03mm
Maximum Cutting Speed	200m / min

## F13030



### ULTRA LARGE FORMAT LASER CUTTING MACHINE

Machine Model	F13030
Laser Power	12000W - 40000W
Working Area	13000×3000mm
Repeat Positioning Accuracy	±0.03mm
Maximum Cutting Speed	100m / min

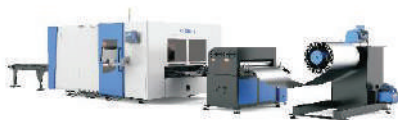
## H- G SERIES



### ULTRA LARGE FORMAT LASER CUTTING MACHINE

Machine Model	H13030G / H26030G
Laser Power	12000W - 40000W
Working Area	13000×3000 / 26000×3000mm / customized
Repeat Positioning Accuracy	±0.1mm
Maximum Cutting Speed	80m / min

## JDE SERIES



### 3 IN 1 COIL FED LASER CUTTING MACHINE

Machine Model	F3015JDE / F4015JDE / F6320JDE
Laser Power	1500W - 6000W
Working Area	3000×1500 / 4000×1500 / 6300×2000mm
Repeat Positioning Accuracy	±0.03mm
Maximum Cutting Speed	130m / min



# TUBE LASER CUTTING MACHINE

## G90



### SMALL TUBES LASER CUTTING MACHINE

Machine Model	G90
Laser Power	1500W-3000W
Pipe Processing Range	φ 8- 8.5 mm □ 13- 60mm
Tail Length	≥60mm
Maximum Cutting Speed	90m / m in
Repeat Positioning Accuracy	±0.03mm

## TS60- III



### SMALL TUBES LASER CUTTING MACHINE

Machine Model	TS60- III
Laser Power	1500W-3000W
Pipe Processing Range	φ 10- 120 mm □ 10- 120mm
Tail Length	60mm
Pipe Processing Length	6500mm
Max.Chuck Speed	180r/m in

## G SERIES



### ALL ROUNDER TUBE LASER CUTTING MACHINE

Machine Model	G22X / G24
Laser Power	1500W-6000W
Pipe Processing Range	φ 10- 220mm □ 10- 150mm / φ 10- 240mm □ 10- 240mm
Tail Length	130mm / 110mm
Pipe Processing Length	6500mm
Max.Chuck Speed	180r/m in 140r/m in

## V SERIES



### HEAVY DUTY TUBE LASER CUTTING MACHINE

Machine Model	V24 / V24XS / V35X
Laser Power	1500W-6000W
Pipe Processing Range	φ 10- 240mm □ 10- 220mm / φ 20- 350mm □ 20- 250mm
Tail Length	135mm / 170mm / 350mm
Pipe Processing Length	6500mm
Max.Chuck Speed	180r/m in 140r/m in

## V36XL- E



### THREE CHUCKS 0 TAILING HEAVY DUTY TUBE LASER CUTTING MACHINE

Machine Model	V36XL- E
Laser Power	3000W- 12000W
Pipe Processing Range	φ 20- 360mm □ 20- 345mm
Tail Length	0
Pipe Processing Length	9000mm
Max.Chuck Speed	60r/m in

## V50XL-U



### FOUR CHUCKS 0 TAILING HEAVY DUTY TUBE LASER CUTTING MACHINE

Machine Model	V50XL-U
Laser Power	3000W-12000W
Pipe Processing Range	φ 50-500mm □ 50-350mm
Tail Length	0
Pipe Processing Length	12000mm
Max.Chuck Speed	60r/min

## PLATE & TUBE LASER CUTTING MACHINE

### BE SERIES



### SINGLE PLATFORM PLATE & TUBE LASER CUTTING MACHINE

Machine Model	F3015BE / F4020BE / F6020BE
Laser Power	1500W-6000W
Processing Size	3000×1500 / 4000×2000 / 6000×2000mm
Max Moving Speed	100m/m in
Pipe Processing Length	6500mm
Pipe Processing Range	φ 20-350mm □ 20-245mm

### HBDE SERIES



### FULL ENCLOSED PLATE & TUBE LASER CUTTING MACHINE

Machine Model	F3015HBDE / F4020HBDE
Laser Power	1500W-6000W
Processing Size	3000×1500 / 4000×2000mm
Max Moving Speed	100m/m in
Pipe Processing Length	6500mm
Pipe Processing Range	φ 20-350mm □ 20-245mm

## FIBER LASER WELDING MACHINE

### FSC SERIES



### HANDHELD LASER WELDING MACHINE

Machine Model	FSC006
Laser Power	1500W-3000W
Welding Depth	0.2-5mm / 0.2-6mm / 0.2-8mm
Overall Power	5.5kW / 6.5kW / 13kW
Power Input	220V / 220V / 380V
Fiber Length	10m

## CNC BENDING MACHINE ZB SERIES



Machine Model	ZB110
Bending Force	1100KN
Usable Bending Length	3100mm
Distance Between Side Frames	2600mm
Throat Depth	320mm
Maximum Piston Stroke	200mm
Daylight	450mm
Approaching Work Speed	0-10mm/S
Return Speed	132mm/S



**บริษัท สุธอง แมชชีนเนอรี จำกัด**

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